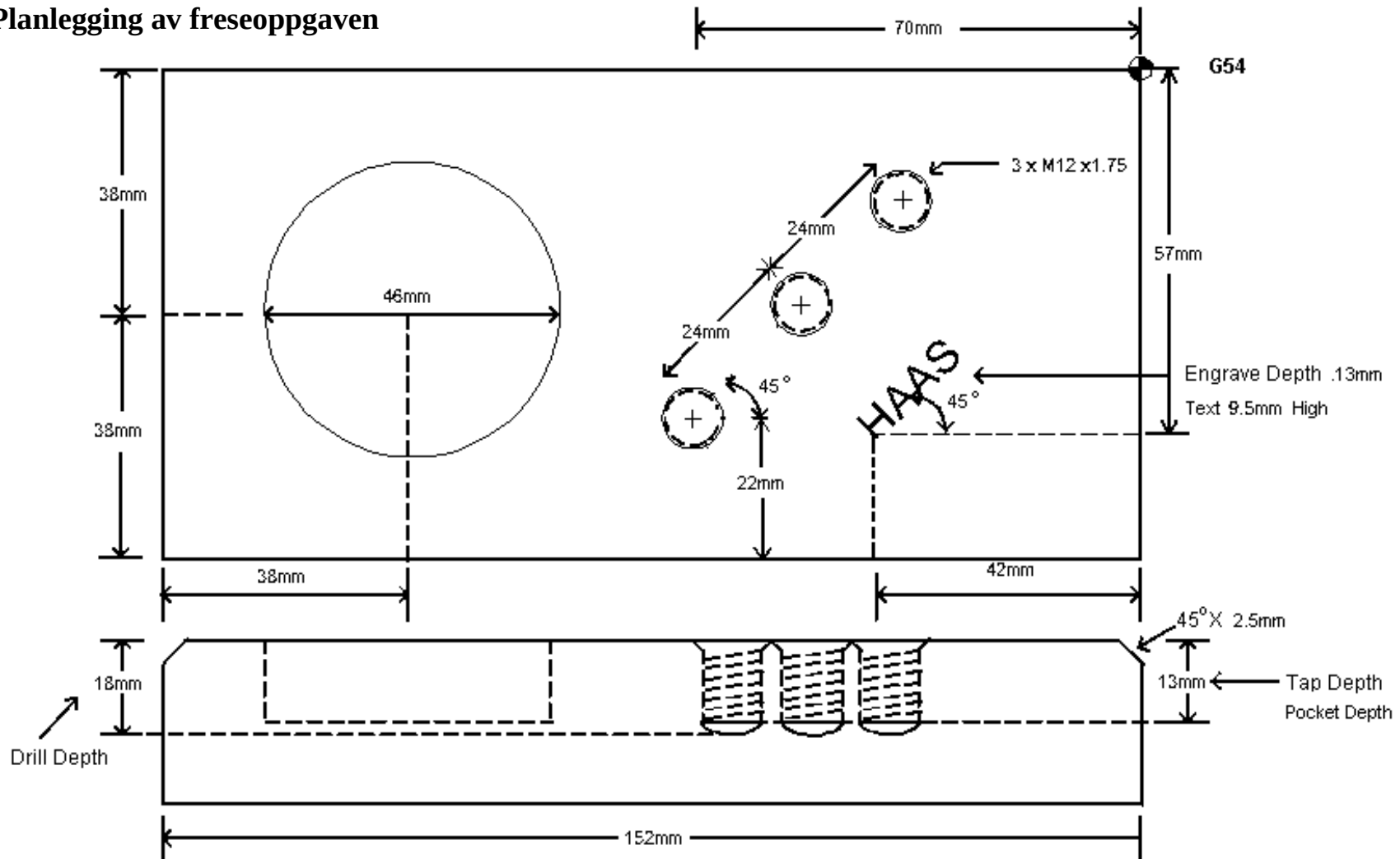


Eksempel: Planlegging av freseoppgaven



INSTRUCTIONS:

1. Face part 0.25mm with a 64mm Shell Mill (T1), S3000, F2032. (Note: adjust Z offset after this.)
2. Drill hole for Pocket 10mm deep with 10.2mm Drill (T2) at S1600, F305.
3. Drill Bolt Holes with T2 at S1550 and F325.
4. Mill Pocket with 9.5mm End Mill (T4) at S2200, F450. using two passes of 6.5mm deep each.
5. Chamfer part edges (Z=11.5mm using OD Square milling) and Bolt Holes with 12.5mm 4x45 End Mill (T5) at S4500, F900. Chamfer holes using a Z of 5.6mm
6. Engrave using #3 Center Drill (T6) at S3000, F380. and 0.13mm deep (Use Quick Code).
7. Tap Bolt Holes using M12x1.75 Spiral Tap (T7) at S500